

Technical Data Sheet Version 1 Date : 24-02-2005

## Stainless steel embossing tape for M-11 (32500)

32500 is an embossing tape made of stainless steel with a width of 12 mm and a length of 6.4 m. The tape resists temperatures up to 1300°C. Discoloration starts at 600°C, but the tape remains readable as before. Stainless steel tapes have superior resistance to chemicals, abrasives, fertilizers, salty water, humidity....

Property		Unit	Value	Test method
1.	General			
-	Total thickness	Micron	180 ± 10%	Micrometer
2.	Chemical resistance of text printed in M-11			
- - - -	Eurosuper Diesel Isopropylalcohol Ethanol Ethyl acetate Skydrol* LD-4 (hydraulic oil) Sabesto** (brake fluid cleaner) Water Abrasion resistance of text printed in M-11	30x 30x 30x 30x 30x 30x 30x 30x	No visible effect No visible effect	Crockmeter, 900g weight/arm
- -	Pencil erasure Polystyrene pin Sandpaper	30 x 30 x 30 x	No visible effect No visible effect No visible effect	
3(	UV light stability (UV filter) O days with UV light in suntester simulates 1 year outdoor exposure) UV light stability (glass filter)		No visible effect	
	30 days with UV light in suntester (simulates 1 year exposure behind window glass)		No visible effect	
- -	Humidity resistance of label 30 days at 45°C, 85 % R.H.		No visible effect	