**Layout instructions**

**terminal block labels with**

**industrial labeling machine Dymo Rhino 6000+**

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**Recommended settings for starters**

• Press the Settings key

• Navigate with the Jostick

• Text size / Auto / ok

• CAPS / ON / ok

• Text styles / Bold: on; Source: Narrow

• Green. Lines / On / ok

• Units / mm / ok

• Print Contrast / 20% / ok

After the above steps, press the ESC key to complete

**Using the Terminal Blocks Function**

• Press the Tblock key

It is set as follows:

• # of blocks (no. Of clamps) typing directly from the numbers or with the help of the Jostick;

• Block width (clamp width) as in # of blocks;

• <ESC> Done press the ESC key to complete the settings.

A preview will appear on the screen. In the first box (first clip) edit the text using the Dymo Rhino 6000+ industrial printer keyboard.

**Label serialization for terminal blocks**

You can automatically generate labels by serializing them. Start with a pattern and then select the serialization increment.

You can serialize any number or letter by selecting the position to be incremented. For example the number 2 in 123 or the letter B in ABC. When you select 2 of 1 2 3 and the increment is set # = 3, the labels will print 123, 153 and 183.

The letters can also be serialized from A to Z and a to z, and the numbers from 1 to 9. When the serialization reaches Z or 9, a letter or number is added to increase the increment.

Example: increase from Az to Aaa, AZ to BA and A9 to A10.

There are 3 serialization methods: simple, simultaneous and advanced.

Simple serialization creates a series of labels by adding an alphanumeric character to the model.

Example 101, 102, 103, 104, etc.

**To use simple serialization:**

1. Enter the desired text;

2. Apasti SERIAL. A border will appear around the first character on the label;

3. Use the arrow buttons (joystick) to place the character you want to serialize, press OK;

4. Select the number of increments and press OK. Choose increment in steps up to 10;

5. Select the number of labels you want to print and press OK. You can print a maximum of 99 labels. A new label will appear on the screen for each serialization;

To print multiple copies of the serialized label, press # COPIES (SHIFT + PRINT) and enter the desired number of copies.

**Simultaneous serialization**

Simultaneous serialization creates a series of labels incrementing 2 different alphanumeric characters at the same time. Example A-101, B-102, C-103, etc.

**To use simultaneous serialization:**

1. Enter the desired text;

2. Press ADV.SER. (SHIFT + SERIAL);

3. Select Simultaneous and press OK. A border will appear around the character where the cursor was positioned;

4. Select the first character you want to serialize and press OK;

5. Select the second character you want to serialize and press OK;

6. Select how many increments you want to add to the selected characters and press OK. You can choose increments in steps up to 10;

7. Select how many times you want to increment these characters and press OK.

A new label is added to the screen for each new label in the series.

**Advanced serialization**

Advanced serialization creates a series of labels allowing you to select 2 sequences from the model and serialize them consecutively. Example A-101, A-102, A-103, B-101, B-102, B-103, C-101, C-102, C-103, etc.

**To use advanced serialization:**

1. Enter the desired text;

2. Press ADV.SER. (SHIFT + SERIAL);

3. Select Advanced and press OK. A border will appear around the character where the cursor was positioned;

4. Select the first character you want to serialize and press OK;

5. Select how many increments you want to add to the selected character and press OK. You can choose increments in steps up to 10;

6. Select how many times you want to increment the selected character and press OK.

7. Repeat steps 4 through 6 for the second character you want to increment.

A new label is added to the screen for each new label in the series.